

L1606 Rev. C 06/13

1.0 IMPORTANT RECEIVING INSTRUCTIONS

Visually inspect all components for shipping damage. Shipping damage is **not** covered by warranty. If shipping damage is found, notify carrier at once. The carrier is responsible for all repair and replacement costs resulting from damage in shipment.

SAFETY FIRST

2.0 SAFETY ISSUES



Read all instructions, warnings and cautions carefully. Follow all safety precautions to avoid personal injury or property damage during system operation. Enerpac cannot be responsible for damage or injury resulting from unsafe product use, lack of maintenance or incorrect product and/or system operation. Contact Enerpac when in doubt as to the safety precautions and operations. If you have never been trained on high-pressure hydraulic safety, consult your distribution or service center for a free Enerpac Hydraulic safety course.

Failure to comply with the following cautions and warnings could cause equipment damage and personal injury.

A **CAUTION** is used to indicate correct operating or maintenance procedures and practices to prevent damage to, or destruction of equipment or other property.

A **WARNING** indicates a potential danger that requires correct procedures or practices to avoid personal injury.

A **DANGER** is only used when your action or lack of action may cause serious injury or even death.



WARNING: Wear proper personal protective gear when operating hydraulic equipment.



WARNING: Stay clear of loads supported by hydraulics. A cylinder, when used as a load lifting device, should never be used as a load holding device.

After the load has been raised or lowered, it must always be blocked mechanically.



WARNING: USE ONLY RIGID PIECES TO HOLD LOADS.

Carefully select steel or wood blocks that are capable of supporting the load. Never use a hydraulic cylinder as a shim or spacer in any lifting or pressing application.



DANGER: To avoid personal injury keep hands and feet away from cylinder and workpiece during operation.



WARNING: Do not exceed equipment ratings. Never attempt to lift a load weighing more than the capacity of the cylinder. Overloading causes equipment failure and possible personal injury. The cylinders are designed for a max. pressure of 700 bar [10,000 psi]. Do not connect a jack or cylinder to a pump with a higher pressure rating.



Never set the relief valve to a higher pressure than the maximum rated pressure of the pump. Higher settings may result in equipment damage and/or personal injury.



RFL-102 Regulator-Filter-Lubricator

- Regulates air pressure
- Filter air input
- Lubricates air motors with a fine oil vapor mist
- Maximum air flow 48 scfm



WARNING: The system operating pressure must not exceed the pressure rating of the lowest rated component in the system. Install pressure gauges in the system to monitor operating pressure. It is your window to what is happening in the system.



CAUTION: Avoid damaging hydraulic hose. Avoid sharp bends and kinks when routing hydraulic hoses. Using a bent or kinked hose will cause severe back-pressure. Sharp bends and kinks will internally damage the hose leading to premature hose failure.



Do not drop heavy objects on hose. A sharp impact may cause internal damage to hose wire strands. Applying pressure to a damaged hose may cause it to rupture.



IMPORTANT: Do not lift hydraulic equipment by the hoses or swivel couplers. Use the carrying handle or other means of safe transport.



CAUTION: Keep hydraulic equipment away from flames and heat. Excessive heat will soften packings and seals, resulting in fluid leaks. Heat also weakens hose materials and packings. For optimum performance do not expose equipment to temperatures of 65°C [150°F] or higher. Protect hoses and cylinders from weld spatter.



DANGER: Do not handle pressurized hoses. Escaping oil under pressure can penetrate the skin, causing serious injury. If oil is injected under the skin, see a doctor immediately.



WARNING: Only use hydraulic cylinders in a coupled system. Never use a cylinder with unconnected couplers. If the cylinder becomes extremely overloaded, components can fail catastrophically causing severe personal injury.



WARNING: BE SURE SETUP IS STABLE BEFORE LIFTING LOAD. Cylinders should be placed on a flat surface that can support the load. Where applicable, use a cylinder base for added stability. Do not weld or otherwise modify the cylinder to attach a base or other support.



Avoid situations where loads are not directly centered on the cylinder plunger. Off-center loads produce considerable strain on cylinders and plungers. In addition, the load may slip or fall, causing potentially dangerous results.



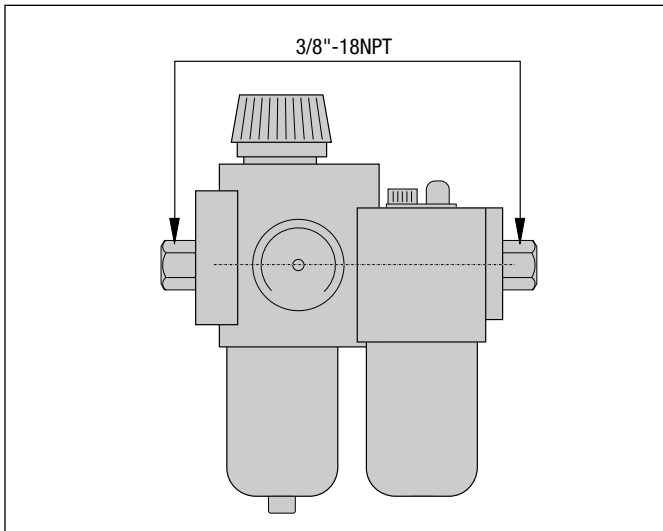
Distribute the load evenly across the entire saddle surface. Always use a saddle to protect the plunger.



IMPORTANT: Hydraulic equipment must only be serviced by a qualified hydraulic technician. For repair service, contact the Authorized ENERPAC Service Center in your area. To protect your warranty, use only ENERPAC oil.



WARNING: Immediately replace worn or damaged parts by genuine ENERPAC parts. Standard grade parts will break causing personal injury and property damage. ENERPAC parts are designed to fit properly and withstand high loads.



3.0 INSTALLATION INSTRUCTIONS

- DO NOT INSTALL THIS PRODUCT UNTIL YOU HAVE READ THIS ENTIRE PRODUCT INFORMATION SHEET.
Your unit has a polycarbonate bowl, so note the special warnings.
- EXCEPT as otherwise specified by the manufacturer, this product is designed for compressed air service, and use with any other fluid (liquid or gas) is a misapplication. For example, use with, or injection of certain hazardous liquids or gases in the system (such as alcohol or liquid petroleum gas) could be harmful to the unit or result in a combustible condition or hazardous external leakage. Before using with fluids other than air, or for non-industrial applications, or for life support systems, consult manufacturer for written approval. Maximum temperature and pressure ratings for polycarbonate bowls are 125 degrees Fahrenheit (52 degrees Celsius) and 150 PSIG (10.3 Bar).

- INSTALL as close as possible to point where air is being used
- INSTALL unit with air flowing through the body in direction indicated by arrow.
- INSTALL unit ahead of equipment that requires regulated, filtered, lubricated air.
- INSTALL a Regulator/Filter/Lubricator that has the same size as the pipe line on which it will be mounted. Avoid using fittings, couplings, etc. that restrict the air flow.
- INSTALL unit in a vertical position with pressure adjusting handle up.
- OTHER regulated air pressure lines may be run from the other gauge port as well as the outlet port. In addition, the gauge may be moved to the port on the opposite side of the regulator.
- PLUG any unused port.
- To adjust air pressure, turn adjustment knob clockwise to raise the regulated pressure and counterclockwise to lower the regulated pressure.
- FILL lubricator by pouring the oil into the bowl through the fill port. Lubricator can be filled while pressurized.
- USE CLEAN, NONDETERGENT OIL, preferably SAE 10 or lighter. The rate of oil delivery may be controlled by turning the adjusting screw counterclockwise for more, and clockwise for less oil delivered. Once set, the variable orifice in the lubricator will maintain the same ratio of oil to airflow regardless of any change in airflow rate.

4.0 MAINTENANCE INSTRUCTIONS

- DEPRESSURIZE UNIT BEFORE REMOVING GUARD AND/OR BOWL.
- INSPECT BOWL daily to detect crazing, cracking, damage, or deterioration. Immediately replace any crazed, cracked, damaged or deteriorated bowl with a new polycarbonate bowl and metal bowl guard.
- CLEAN FILTER ELEMENT periodically by removing from filter, tapping on hard surface and blowing off with an airgun.
- DRAIN filter bowl at least once per work shift.
- IF BOWL SEAL is crazed, cracked, damaged or deteriorated, replace with manufacturer's approved seal.
- PERIODICALLY REMOVE the adjusting screw and clean the needle and the seat in the body by blowing off with airgun.
- DRAIN OFF any contaminants which may collect in the bottom of the bowl.



CAUTION: YOUR UNIT HAS A POLYCARBONATE PLASTIC BOWL

- DO NOT INSTALL unit with polycarbonate bowl where it will be subject to temperatures higher than 125 degrees Fahrenheit (52 degrees Celsius) or where pressures exceed 150 PSIG (10.3 Bar).
- WHEN BOWL becomes dirty, replace polycarbonate bowl, or wipe clean with dry clean cloth.
- DO NOT use polycarbonate bowl near, or clean bowl with, materials such as alcohol, chloride, alkalies, amines, ketones, esters, aromatic hydrocarbons or other materials included in the list on page 4. Do not subject bowl to oils listed on the chart on page 4.
- DO NOT INSTALL unit with polycarbonate bowl on a compressed air line where the compressor is lubricated with, or the air contains, a synthetic, fire-resistant lubricant.

5. IF A POLYCARBONATE BOWL is not usable for any reason, do not install it. Instead, reorder a new polycarbonate bowl and metal bowl guard.
6. CAUTION: certain compressor oils, household cleaners, solvents, paints, and fumes will attack polycarbonate bowls and can cause bowl failures. (Refer to list on page 5.)
7. DO INSPECT polycarbonate bowls daily to detect crazing, cracking, damage, or deterioration. Immediately replace any crazed, cracked, damaged or deteriorated bowl with a new polycarbonate bowl and metal bowl guard.



DO NOT PLACE polycarbonate bowl units in service without metal bowl guard installed.



Polycarbonate bowl units are sold only with metal bowl guards. To minimize the danger of flying fragments in the event of polycarbonate bowl failure, the metal bowl guards should not be removed. If the unit is in service without the metal bowl guard installed, warranties are void, and Enerpac assumes no responsibility for any resulting loss.



IF A UNIT has been in service and does not have a metal bowl guard, order one and install before placing back in service.



We cannot possibly list all harmful substances, so check with Enerpac for further information on polycarbonate plastic if you are unsure.

PARTIAL LIST OF MATERIALS THAT WILL ATTACK POLYCARBONATE BOWLS

Acetaldehyde	Carbon Disulfide	Ethylene Chlorohydrin	Perchloroethylene
Acetic Acid (conc.)	Carbon Tetrachloride	Ethylene Dichloride	Phenol
Acetone	Caustic Potash Solution	Ethylene Glycol	Phosphorous Hydroxyl Chloride
Acrylonitrile	Caustic Soda Solution	Formic Acid (conc.)	Phosphorous Trichloride
Ammonia	Chlorobenzene	Freon (refrigerant & propellant)	Propionoc Acid
Ammonium Flouride	Chloroform	Gasoline	Pyridine
Ammonium Hydroxide	Cresol	Hydrazine	Sodium Hydroxide
Ammonium Sulfide	Cyclohexanol	Hydrochloric Acid (conc.)	Sodium Sulfide
Antifreeze	Cyclohexanone	Lacquer Thinner	Styrene
Benzene	Cyclohexene	Methyl Alcohol	Sulfuric Acid (conc.)
Benzoic Acid	Dimethyl Formamide	Methylene Chloride	Sulphural Chloride
Benzyl Alcohol	Dioxane	Methylene Salicylate	Tetrahydronaphthalene
Brake Fluids	Ethane Tetrachloride	Milk of Lime (CaOH)	Thiophene
Bromobenzene	Ethyl Acetate	Nitric Acid (conc.)	Toluene
Butyric Acid	Ethyl Ether	Nitrobenzene	Turpentine
Carbolic Acid	Ethylamine	Nitrocellulos Lacquer	Xylene, and others

TRADE NAMES OF SOME COMPRESSOR OILS, RUBBER COMPOUNDS, AND OTHER MATERIALS THAT WILL ATTACK POLYCARBONATE BOWLS

Atlas "Perma-Guard"	Parco #1306 Neoprene
Buna N	Petron PD287
Cellulube #150 and #200	Prestone
Crylex #5 Cement	Pydraul AC
Eastman 910	Sears Regular Motor Oil
Garlock #98403 (polyurathane)	Sinclair Oil "Lily White"
Haskel #568-023	Some Loctite Compounds
Hilgard Co.'s Hil-phene	Stauffer Chemical FYRQUEL 3#150
Houghten & Co. oil #1120, #1130, #1055	Stillman #SR 269-75 (polyurathane)
Houtosafe 1000	Stillman #SR 513-70 (neoprene)
Kano Kroil	Tannergas
Keystone Penetrating Oil #2	Telar
Marvel Mystery Oil	Tenneco Anderol #495 \$ #500 Oils
Minn. Rubber 366Y	Titon
National Compound #N11	Zerex
"Nylock" VC-3	

Enerpac Worldwide Locations

◆ e-mail: info@enerpac.com

◆ internet: www.enerpac.com

Australia and New Zealand

Actuant Australia Ltd.
Block V Unit 3
Regents Park Estate
391 Park Road
Regents Park NSW 2143
(P.O. Box 261) Australia
T +61 (0)2 9743 8988
F +61 (0)2 9743 8648
sales-au@enerpac.com

Brazil

Power Packer do Brasil Ltda.
Rua Luiz Lawrie Reid, 548
09930-760 - Diadema (SP)
T +55 11 5687 2211
F +55 11 5686 5583
Toll Free: 0800 891 5770
vendasbrasil@enerpac.com

Canada

Actuant Canada Corporation
6615 Ordan Drive, Unit 14-15
Mississauga, Ontario L5T 1X2
T +1 905 564 5749
F +1 905 564 0305
Toll Free:
T +1 800 268 4987
F +1 800 461 2456
customer.service@actuant.com

China

Actuant (China) Industries Co. Ltd.
No.6 Nanjing East Road,
Taicang Economic Dep Zone
Jiangsu, China
T +86 0512 5328 7500
F +86 0512 5335 9690
Toll Free: +86 400 885 0369
sales-cn@enerpac.com

France, Switzerland, North Africa and French speaking African countries

ENERPAC
Une division d'ACTUANT France S.A.
ZA de Courtaboeuf
32, avenue de la Baltique
91140 VILLEBON /YVETTE
France
T +33 1 60 13 68 68
F +33 1 69 20 37 50
sales-fr@enerpac.com

Germany and Austria

ENERPAC GmbH
P.O. Box 300113
D-40401 Düsseldorf
Willstätterstrasse 13
D-40549 Düsseldorf, Germany
T +49 211 471 490
F +49 211 471 49 28
sales-de@enerpac.com

India

ENERPAC Hydraulics Pvt. Ltd.
No. 1A, Peenya Industrial Area
IInd Phase, Bangalore, 560 058, India
T +91 80 40 792 777
F +91 80 40 792 792
sales-in@enerpac.com

Italy

ENERPAC S.p.A.
Via Canova 4
20094 Corsico (Milano)
T +39 02 4861 111
F +39 02 4860 1288
sales-it@enerpac.com

Japan

Applied Power Japan LTD KK
Besshocho 85-7
Kita-ku, Saitama-shi 331-0821, Japan
T +81 48 662 4911
F +81 48 662 4955
sales-jp@enerpac.com

Middle East, Egypt and Libya

ENERPAC Middle East FZE
Office 423, LOB 15
P.O. Box 18004, Jebel Ali, Dubai
United Arab Emirates
T +971 (0)4 8872686
F +971 (0)4 8872687
sales-ua@enerpac.com

Russia

Rep. office Enerpac
Russian Federation
Admirala Makarova Street 8
125212 Moscow, Russia
T +7 495 98090 91
F +7 495 98090 92
sales-ru@enerpac.com

Southeast Asia, Hong Kong and Taiwan

Actuant Asia Pte Ltd.
83 Joo Koon Circle
Singapore 629109
T +65 68 63 0611
F +65 64 84 5669 7722
Toll Free: +1800 363
sales-sg@enerpac.com

South Korea

Actuant Korea Ltd.
3Ba 717, Shihwa Industrial Complex
Jungwang-Dong, Shihung-Shi,
Kyunggi-Do
Republic of Korea 429-450
T +82 31 434 4506
F +82 31 434 4507
sales-kr@enerpac.com

Spain and Portugal

ENERPAC SPAIN, S.L.
Avda. Los Frailes, 40 – Nave C & D
Pol. Ind. Los Frailes
28814 Daganzo de Arriba
(Madrid) Spain
T +34 91 884 86 06
F +34 91 884 86 11
sales-es@enerpac.com

Sweden, Denmark, Norway, Finland and Iceland

Enerpac Scandinavia AB
Fabriksgatan 7
412 50 Gothenburg
Sweden
T +46 (0) 31 799 0281
F +46 (0) 31 799 0010
scandinavianinquiries@enerpac.com

The Netherlands, Belgium, Luxembourg, Central and Eastern Europe, Baltic States, Greece, Turkey and CIS countries

ENERPAC B.V.
Galvanistraat 115
6716 AE Ede
P.O. Box 8097
6710 AB Ede
The Netherlands
T +31 318 535 911
F +31 318 535 848
sales-nl@enerpac.com

Enerpac Integrated Solutions B.V.

Opaalstraat 44
7554 TS Hengelo
P.O. Box 421
7550 AK Hengelo
The Netherlands
T +31 74 242 20 45
F +31 74 243 03 38
integratedsolutions@enerpac.com

South Africa and other English speaking African countries

Enerpac Africa Pty Ltd.
No. 5 Bauhinia Avenue
Cambridge Office Park
Block E
Highveld Techno Park
Centurion 0157
South Africa
T: +27 12 940 0656

United Kingdom and Ireland

ENERPAC Ltd.,
Bentley Road South
Darlaston, West Midlands
WS10 8LQ
England
T +44 (0)121 50 50 787
F +44 (0)121 50 50 799
sales-uk@enerpac.com

USA, Latin America and Caribbean

ENERPAC
P.O. Box 3241
Milwaukee WI 53201 USA
T +1 262 293 1600
F +1 262 293 7036
User inquiries:
T +1 800 433 2766
Distributor inquiries/orders:
T +1 800 558 0530
F +1 800 628 0490
Technical inquiries:
techservices@enerpac.com
sales-us@enerpac.com

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