

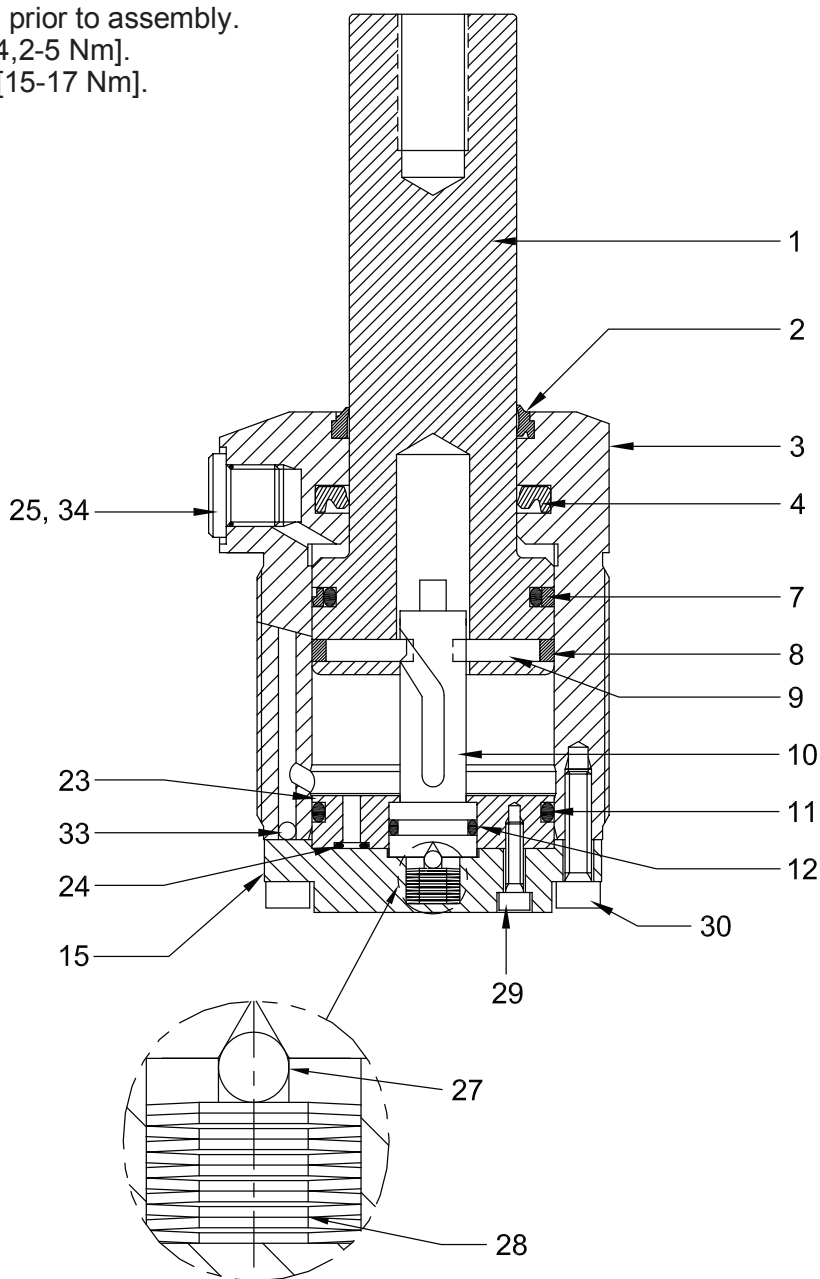
MODEL NUMBER CODE

- | | | | | | | |
|----------------------|-------------------------|--------------------------|----------|----------|----------|----------|
| 1 | 2 | 3 | 4 | 5 | 6 | 7 |
| 1. P = Pull cylinder | 3. S = Straight retract | 6. 1 = Imperial | | | | |
| 2. T = Threaded body | 4. D = Double-acting | 2 = Metric | | | | |
| U = Upper flange | 5. 35 = 35 kN force | 7. V = Viton seal option | | | | |
| L = Lower flange | | | | | | |

NOTE: You may need special tools to reassemble these pull cylinders. Tool drawings are available on request from Enerpac. To obtain tool drawings, contact the Enerpac Technical Services Department at 1-800-433-2766. Please be prepared to provide the Model Number and the Manufacturing Date Code of each swing cylinder being serviced.

THREADED BODY MOUNTING STYLE

1. Lubricate all seals with Lubriplate prior to assembly.
2. Torque item 29 to 37-44 in.-lbs. [4,2-5 Nm].
3. Torque item 30 to 11-12.5 ft.-lbs. [15-17 Nm].

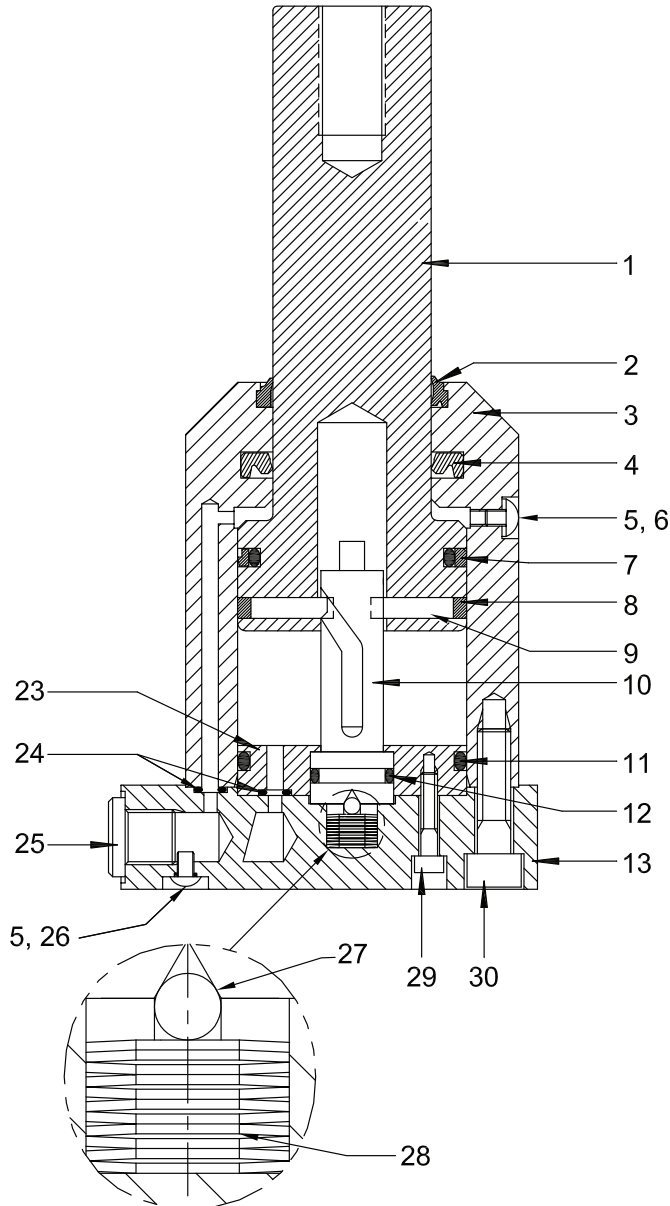


To Protect Your Warranty, Use Only ENERPAC Hydraulic Oil.

Enerpac recommends that all kit components be installed to insure optimum performance of the repaired product.

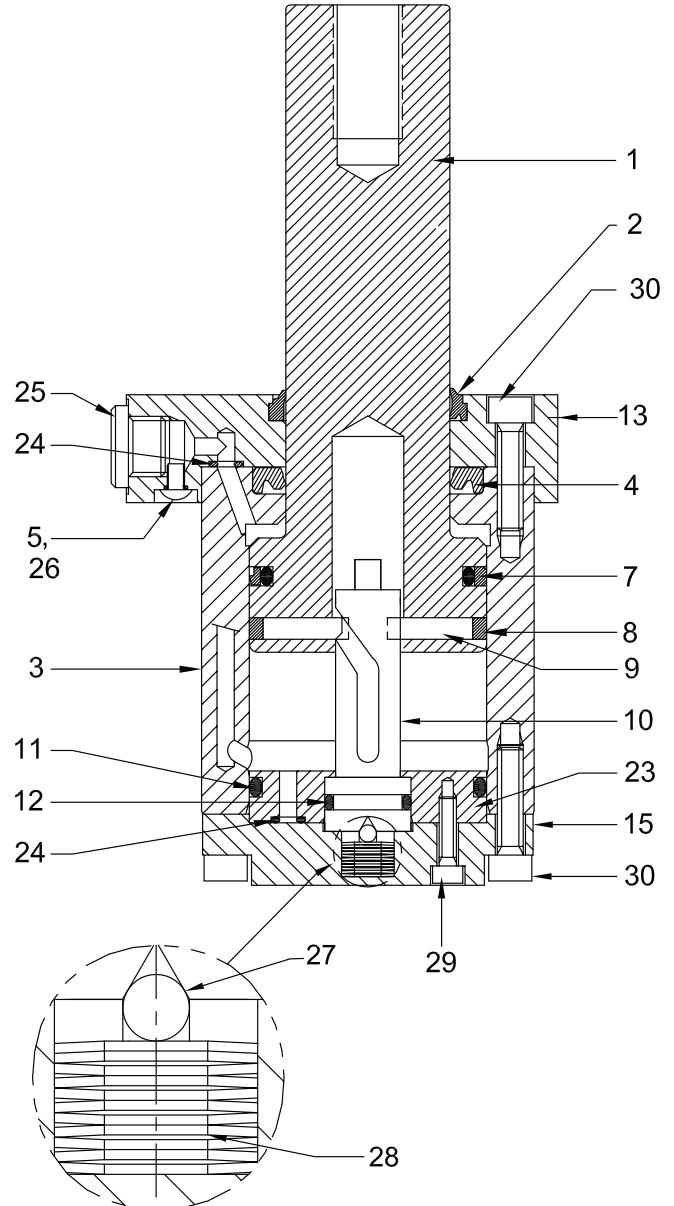
Lower Flange Mounting Style.

1. Lubricate all seals with Lubriplate prior to assembly.
2. Torque item 26 to 22-26 *in.-lbs.* [2,5-3 Nm].
3. Torque item 29 to 31-40 *in.-lbs.* [3,5-4,5 Nm].
4. Torque item 30 to 26-29 *ft.-lbs.* [35-40 Nm].



Upper Flange Mounting Style.

1. Lubricate all seals with Lubriplate prior to assembly.
2. Torque item 26 to 22-26 *in.-lbs.* [2,5-3 Nm].
3. Torque item 29 to 37-44 *in.-lbs.* [4,2-5 Nm].
4. Torque item 30 to 11-12.5 *ft.-lbs.* [15-17 Nm].



REPAIR PARTS LIST FOR 35 KN PULL CYLINDERS				
Item No.	Standard Part Number	Viton Part Number	Qty.	Description
1	DA11905040	DA11905040	1	Plunger
2	★ CZ297041	* CZ298041	1	Wiper
3	CZ301030	CZ301030	1	Base (threaded body)(metric)
	CZ317030	CZ317030	1	Base (threaded body)(imperial)
	CZ311030	CZ311030	1	Base (lower flange)(metric)
	CZ311030	CZ311030	1	Base (lower flange)(imperial)
	CZ313030	CZ313030	1	Base (upper flange)(metric)
	CZ313030	CZ313030	1	Base (upper flange)(imperial)
4	★ DW1040041 (not available)	(not available)	1	U-Cup
		* CZ299041	1	Stepseal
5	CBA411028-1E	CBA411028-1E	4	HSRH Screw
6	CYA450041-1A	CYA450041-1A	1	Multiseal (lower flange)
7	CZ307041	* CZ300041	1	Glydring
8	★ CZ324071	* CZ324071	2	Nylon Disc
9	CZ308061	CZ308061	2	Needle
10	CZ327149	CZ327149	1	Index Rod
11	★ B1225903	* B1225203	1	O-Ring
12	★ B1113803	* B1113203	1	O-Ring
13	CZ312004	CZ312004	1	Lower Flange (metric)
	CZ318004	CZ318004	1	Lower Flange (imperial)
	CZ314004	CZ314004	1	Upper Flange (metric)
	CZ319004	CZ319004	1	Upper Flange (imperial)
15	CZ303044	CZ303044	1	End Plate
23	CZ325225	CZ325225	1	Insert
24	B1008803	B1008203	1	O-Ring (threaded body)
	★ B1008803	B1008203	2	O-Ring (lower flange)
	B1008803	* B1008203	3	O-Ring (upper flange)
25	CS235006	F100006-1	2	BSPP Plug
	B1003006	B1003006V	2	SAE Plug
26	★ CZ391041	* CZ391041	4	O-Ring
27	CAA429061-2A	CAA429061-2A	1	Dowel Pin
28	CZ385110	CZ385110	11	Spring Disc
29	CCA421028-1A	CCA421028-1A	3	HS HC Screw (lower flange)
	CCA419028-1A	CCA419028-1A	3	HS HC Screw
30	CCA621028-1A	CCA621028-1A	10	HS HC Screw (threaded body)
	CCA823028-1A	CCA823028-1A	8	HS HC Screw (lower flange)
	CCA621028-1A	CCA621028-1A	20	HS HC Screw (upper flange)
31	★ CZ392041	* CZ398041	2	O-Ring
32	CCA1025028-1A	CCA1025028-1A	4	SHC Screw (metric)
	B1072028	B1072028	4	SHC Screw (imperial)
33	B1004016	B1004016	1	Ball (threaded body)
34	B1219503	B1219503	2	O-Ring
★ Indicates Items included in Repair Kit SD352K (double-acting).				
* Indicates Items included in Repair Kit SD352KV (double-acting).				

Notes - Item #4:

- For older cylinders equipped with standard seals, a U-Cup (part number DW1040041) replaces the stepseal (part number CZ306041) that was previously used.
- For all cylinders equipped with Viton seals, the stepseal (part number CZ299041) continues in use.

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