

ENERPAC 

POWERFUL SOLUTIONS. GLOBAL FORCE.

Repair Parts Sheet**SafeLink Send Unit with Enclosure**
Models SLE-18, SLE-28, SLE-38
SLE-19, SLE-29 & SLE-39

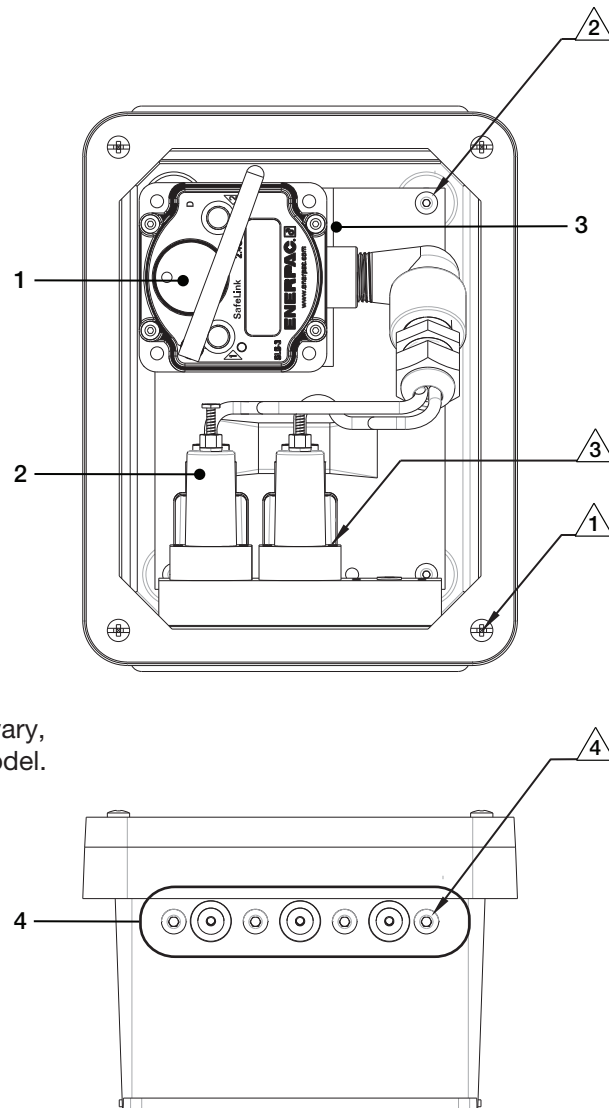
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NOTICE: To protect your warranty, use only Enerpac hydraulic oil. Enerpac recommends that all service assembly and kit components be installed to ensure optimum performance of the repaired product.



⚠ WARNING completely relieve hydraulic pressure before beginning any maintenance or repair procedures. Appropriate shop and hydraulic safety procedures are to be followed during disassembly and reassembly to minimize any possibility of death or injury.

Fig. 1, Main Assembly



Note: quantity of pressure switches (item 2) used will vary, depending on enclosure model.

Notes:

- 1 Torque four cover screws to 14-16 in-lbs [1.6-1.8 Nm] using opposite corners sequence.
- 2 Torque four panel screws to 14-16 in-lbs [1.6-1.8 Nm].
- 3 Torque pressure switch screws (4 per switch) to 10-15 in-lbs [1.1-1.7 Nm].
- 4 Torque four manifold screws 3-4 ft-lbs [4.0-5.4 Nm]. Tighten outermost screw first for alignment.

Repair Parts List, Fig. 1

Item	Part Number	Qty.						Description
		<i>Model SLE-18</i>	<i>Model SLE-28</i>	<i>Model SLE-38</i>	<i>Model SLE-19</i>	<i>Model SLE-29</i>	<i>Model SLE-39</i>	
1	SLS-3	1	1	1	1	1	1	Send Unit, SafeLink
2	PSCK-8	1	2	3	---	---	---	Pressure Switch (1450-5000 psi)
	PSCK-9	---	---	---	1	2	3	Pressure Switch (290-3045 psi)
3	DW1654405	2	2	2	2	2	2	Velcro, Double Head Hook, 3 inch long
	DW1655405	2	2	2	2	2	2	Velcro, Double Head Loop, 3 inch long
4	◆ B1010803	4	4	4	4	4	4	O-Ring, Manifold Mounting Hardware
	◆ B1017803	3	3	3	3	3	3	O-Ring, Manifold SAE Port
	◆ B1010566	4	4	4	4	4	4	Washer, Teflon
	◆ CBA617028-1E	4	4	4	4	4	4	BHCS, M6 x 1.0 x 12mm Lg.
	◆ B1001006	3	3	3	3	3	3	Plug, Manifold #2 SAE (with O-Ring)
◆ Included in Hardware Kit SLE-18K.								

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