

L-426
Rev. D
04/98
PC4310

Date Codes Beginning with "B"

NOTE: Cylinder base, item 2, is not available as a service item. Order complete cylinder.

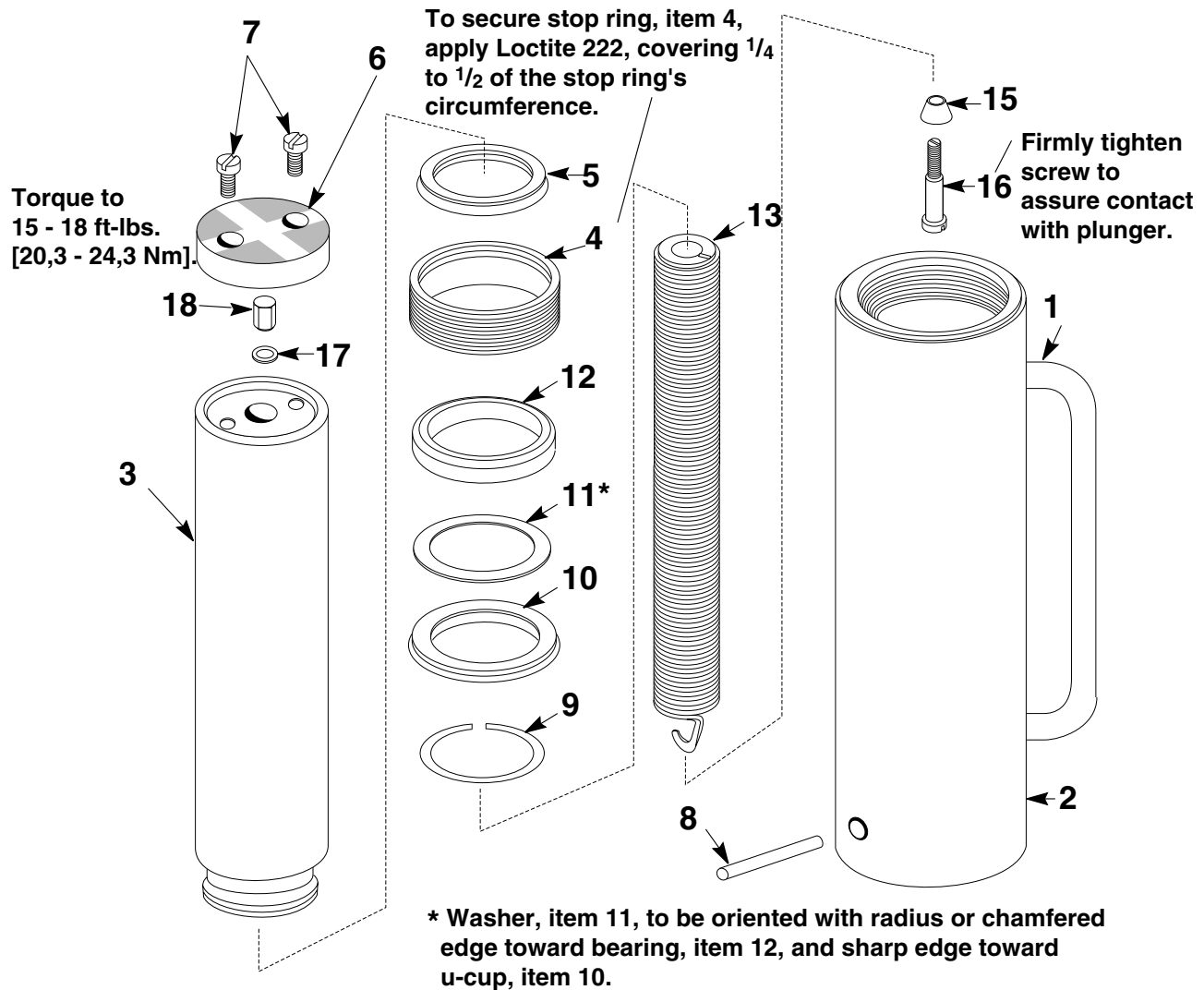


Figure 1

IMPORTANT: Hydraulic cylinder stop ring threads are lightly staked during manufacturing. The staking prevents the stop ring from turning during use.

Prior to removing a stop ring, the staked area must be removed to prevent damaging other threads. Use a drill bit which is slightly larger than the staked area. Drill out the all of the deformed material until good threads are visible on all sides and at the bottom of the staked area (usually 1 to 2 threads).

After reassembly and testing, restake the stop ring threads, choosing a new location on the cylinder.

RC-506, 2012 HYDRAULIC CYLINDER REPAIR PARTS LIST

Item No.	Part Number	Quantity	Description
1	CK571070	1	Handle
2	<i>Not a service item. Order complete base.</i>		Cylinder Base
3	L347040	1	Plunger
4	Y193044	1	Stop Ring
5	★	1	Wiper Ring
6	L345045SR	1	Saddle (incl. item 7)
7	L661028SR	1	Screw (set of 2)
8	★	1	Spring Pin ⁵ / ₁₆ x 3 ¹ / ₄ (std. hdw.)
9	★	1	Retaining Ring
10	★	1	U-Cup
11	★	1	Washer
12	L341107	1	Bearing (set of 2)
13	CB349110SR	1	Spring (incl. item 8,15,16,17,18)
15	<i>See item 16.</i>	1	Bushing
16	R210143-1SR	1	Adjusting Screw (incl. item 5)
17	★	1	Gasket
18	<i>Standard Hardware</i>	1	Acorn Nut ³ / ₈ -24 UNF
	CR-400	1	Coupler (not shown)
★Indicates items included in and available only as part of Repair Kit RC506K			

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